

Date: Tuesday, 28/10/2008 1:45:53 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: CABIN DOOR ROLLER KIT, RH		
Job Number	: 43006			Part Number	: D412698012		
Estimate Number	: 10289			Drawing Number	: IIN D412-698 REV E		
P.O. Number	:			Project Number	: N/A		
This Issue	: 28/10/2008	S.O. No.	:	Drawing Revision	: E		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: MACHINED PARTS	Due Date	: 04/11/2008	Qty:	1
Previous Run	: 42457			Um:	Each		
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS Est Rev:D 08-01-28 change to rev D ECN 1104 DD						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		AJ for JLD 08.10.30	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-698-012 CHG003	S.08.10.30
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D3121141	Bracket Assembly	
		Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch	40250
		3 D3121-141 Bracket Assembly	
4.0	D3121144	Bracket Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch	40344
		1 D3121-144 Bracket Assembly	
5.0	D3137043	Bracket Assembly	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch	29725

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Drawing Name: CABIN DOOR ROLLER KIT, RH

Job Number: 43006

Part Number: D412698012

Job Number:



Seq. #:

Machine Or Operation:

Description :

1 D3137-043 Bracket Assembly *(initials)*

6.0 D3183044 Bracket Assembly



(initials)

S Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3183-044 Bracket Assembly *43485*

8/10/08

SC

7.0 D31991 Bracket



S Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
9 D3199-1 Bracket *46252*

8/10/08

8.0 D32021 Cover



S Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3202-1 Cover *40853*

8/10/08

9.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



S Comment: INSPECT 100% KITS FOR COMPLETENESS *8/10/08*

10.0 PACKAGING 1 PACKAGING RESOURCE #1



S Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412698-012

Location: *B* *8/12/08*

11.0 QC21 FINAL INSPECTION/W/O RELEASE



8/12/08

S Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



JW 08.12.08